

## **Preparation of Injectable Suspensions Having Improved Injectability**

### ***Abstract of the Disclosure***

Injectable compositions having improved injectability. The injectable  
5 compositions include microparticles suspended in an aqueous injection vehicle having a  
viscosity of at least 20 cp at 20°C. The increased viscosity of the injection vehicle that  
constitutes the fluid phase of the suspension significantly reduces *in vivo* injectability  
failures. The injectable compositions can be made by mixing dry microparticles with an  
aqueous injection vehicle to form a suspension, and then mixing the suspension with a  
10 viscosity enhancing agent to increase the viscosity of the fluid phase of the suspension to  
the desired level for improved injectability.